General purpose pulse heat power supply

TCW-315 General purpose type PHU-35 High power type

Best-selling models suitable for various joining such as soldering, thermos-compression bonding, and heat caulking

Highly reliable joining

Since it heats and cools while being pressurized, it is possible to join with less misalignment of the workpiece.

Variety of temperature profiles

Local and instantaneous heating suppresses heat effect on peripheral parts.

High reproducibility

Digital PID control provides good temperature and time reproducibility, eliminating the need for operator skill.

Lead free compatible

By setting high temperature and long-time heating, lead-free solder can be supported.

User interface

As RS-232C & I/O are equipped as standard, it can be easily connect to external devices and can be installed in an automatic machine.

Various monitoring functions

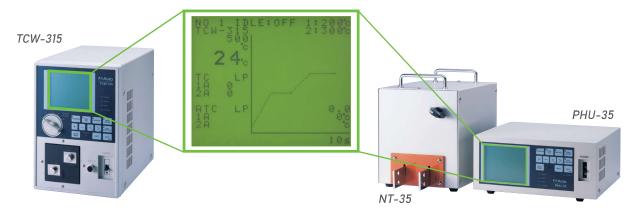
- Temperature monitor (Average value, peak value)
- Abnomaly detection (Excessive temperature rise, thermocouple disconnection)

Other functions

- Setting condition memory (15 conditions)
- Electric valve control for heater tip, heater tool
- Auxiliary thermocouple monitor

■ Large LCD equipped

Temperature profile at a glance



| Item | TCW-315 | PHU-35/NT-35 |
|-------------------------------|--|--|
| Heating temperature | Room temperature ~ 600°C 1°C step, E type/J type Room temperature ~ 900°C K type (Option) | Room temperature ~ 600°C 1°C step, E type/J type Room temperature ~ 900°C K type (Option) |
| Heating time | 000-999 (×100ms, ×10ms) | 000-999 (×100ms, ×10ms) |
| Rated capacity | 750VA (50%) | 3KVA (50%) |
| Heat control | 2 steps | 2 steps |
| Monitor function | Temperature | Temperature |
| Interface | RS-232C, I/O | RS-232C, I/O |
| Transformer | Built-in | NT-35 |
| Transformer secondary voltage | 0.88V, 1.24V, 1.75V, 2.47V, 3.5V | 1.0V, 2.0V, 3.0V |
| Power source | Single phase AC200V ~ 230V±10% 15A (Option: AC100 – 115V)* | Single phase AC200V ~ 230V±10% 30A (Option: AC100 – 115V)* |
| Dimensions/weight | W200 × D320 × H283mm ≒19.5kg | PHU-35: W278 × D250 × H120mm ≒7.4kg NT-35: W200 × D270 × H220mm ≒25kg |

^{*} Power option is factory setting