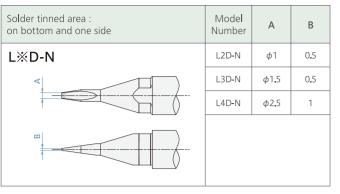
CROSS BIT L



Solder tinned area : on bottom and both sides	Model Number	А	В
L%D-R	L2D-R	φ2	1
	L25D-R	φ2 <b>.</b> 5	1.1
	L3D-R	φ3	1.2
<b>m</b>	L4D-R	φ4	1 <b>.</b> 5
	L5D-R	φ5	1 <b>.</b> 5

Solder tinned area : on bottom and one side	Model Number	А	В
L%PC-S	L2PC-S	φ2	1.4
	L3PC-S	φ3	2
	L4PC-S	φ4	2.7
	L6PC-S	φ6	4
Δ.	L7PC-S	φ7	4.7
Used soldering head angle : 90°	L9PC-S	φ9	5 <b>.</b> 5

Solder tinned area : on bottom,both sides and in slot	Model Number	А	В	С
L <b>%V</b> %- <b>%</b>	L1V10-20	1	2	3
	L1V10-23	1	2.3	3
	L1V12-23	1.2	2.3	3.2
4	L1V12-28	1.2	2.8	3.2
	L6V08-18	0.8	1.8	2
Used soldering head angle : 75°	L6V12-23	1.2	2.3	2.4

Solder tinned area : on bottom and one side	Model Number	А	В
L*D-S1	L2D-S1	φ2	0.5
	L25D-S1	φ2.5	0.8
	L3D-S1	φ3	1
8	L4D-S1	φ4	1
	L5D-S1	φ5	1
	L6D-S1	φ6	1.1

Solder tinned area : on bottom and one side	Model Number	А	В
L%D-R1	L2D-R1	φ2	1
	L25D-R1	φ2.5	1,1
	L3D-R1	φ3	1.2
m	L4D-R1	φ4	1.5
	L5D-R1	φ5	1.5
	L6D-R1	φ6	2

Solder tinned area : on bottom and both sides	Model Number	А	В
L%DC-R	L25DC-R	φ2.5	1.1
	L30DC-R	φ3	1.2
Used soldering head angle : 75°			

Solder tinned area : on bottom, one side and in V-slot	Model Number	А	В
L%DVAP	L12DVAP	φ2	1.5
	L13DVAP	φ3	1.5
	L16DVAP	φ6	2
Used soldering head angle : 75°			

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• This catalog reflect the products as of September 2017 . The product appearance and specifications can change without notice.
• Be sure to carefully read the operating instructions included with the product before use.

Inquiry No.C00414 Printed in Japan 17090500 (G-col)





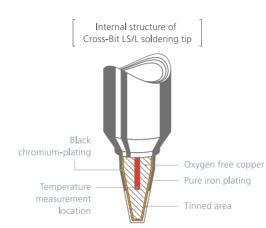
## SOLDERING TIPS CROSS BIT LS/L

vol 2



## SOLDERING TIPS CROSS BIT LS/L

- Enhanced high-precision temperature dynamic characteristics are realized by locating temperature measurement closer to the iron tip end.
- Individual replacement and waste reduction is made possible because this type features a separate heater and iron tip. In addition, the L-shaped positioning mechanism prevents iron tips from being installed in the wrong direction.
- Iron tips are finished with a chrome plating and a lead-free solder finish is applied to the wetted area.
- Two types are available to choose from, a long type and a short type. In addition, there are also many shapes of iron tips available.
- Custom order iron tips tailored to the customer's usage can be designed and built in multiples of 10.



## Soldering tips for soldering robots Cross-Bit LS/L series

	Cross-Bit LS series	Cross-Bit L series
Soldering tip	Cross Pit I S	Cross Bit I
	Cross-Bit LS	Cross-Bit L
Heater	Cross-Heater LS	Cross-Heater L
Heater model number	100BHS-2510	100BH-2510
Output wattage	250W	250W

The model number of soldering heads varies depending on the robot used.

There are a lot of standard types, sub standard types, and customized types in addition to model numbers shown in this catalogue. Please contact our company's sales representative.

CROSS BIT LS

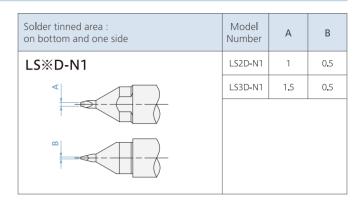
Solder tinned area : on bottom and both sides	Model Number	А	В
LS**D-N	LS2D-N	1	0.5
	LS3D-N	1.5	0.5

Model Number	Α	В
LS2D-S1	φ2	0.5
LS25D-S1	φ2 <b>.</b> 5	0.8
LS3D-S1	φ3	1
LS4D-S1	φ4	1
LS5D-S1	φ5	1
LS6D-S1	φ6	1.1
	Number LS2D-S1 LS25D-S1 LS3D-S1 LS4D-S1 LS5D-S1	Number A  LS2D-S1 φ2  LS25D-S1 φ2.5  LS3D-S1 φ3  LS4D-S1 φ4  LS5D-S1 φ5

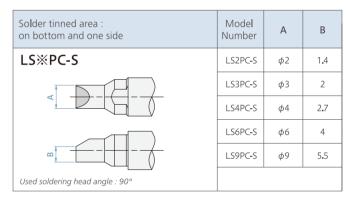
Solder tinned area : on bottom and one side	Model Number	А	В
LS%D-R1	LS2D-R1	2	1
	LS25D-R1	2,5	1.1
	LS3D-R1	3	1.2
<u> </u>	LS4D-R1	4	1.5
	LS5D-R1	5	1.5
	LS6D-R1	6	2

Solder tinned area : on bottom and both sides	Model Number	А	В
LS%DC-R	LS25DC <del>-</del> R	2,5	1.1
	LS3DC-R	3	1.2
	LS4DC-R	4	1.5
	LS5DC-R	5	1.5
Used soldering head angle : 75°			

Solder tinned area : on all circumference (0.5mm from edge), botton and in slot	Model Number	А	В	С
LS1V%-%	LS1V08-18	0.8	1.8	2.8
	LS1V12-23	1.2	2.3	3.2
	LS1V12-28	1.2	2.8	3.2
	LS1V15-30	1.5	3	3.5
	LS1V18-33	1.8	3.3	3.8
Used soldering head angle : 75°				



Solder tinned area : on bottom and both sides	Model Number	А	В
LS※D-R	LS2D-R	2	1
	LS25D-R	2 <b>.</b> 5	1.1
	LS3D-R	3	1.2
m m	LS4D-R	4	1 <b>.</b> 5
	LS5D-R	5	1.5
	LS6D-R	6	2



Solder tinned area : on bottom and both sides	Model Number	А	В
LS%DCV	LS20DCV	2	1.1
4	LS30DCV	3	1.4
Used soldering head angle : 75°			

<sup>\*</sup> Custom order iron tips are built to order.